

INGREDIENTS

	Grams	Bakers (%)	Usage Levels (%)
Flour, strong	227.0	50	26.620
Flour, pastry	227.0	50	26.620
Water (1)	127.0	28	14.890
Water (2)	118.0	26	13.840
Cheese, parmesan	45.0	10	5.278
Butter (1)	27.2	6	3.190
Butter (2)	27.2	6	3.190
Liquid malt	13.6	3	1.590
Salt	13.6	3	1.590
Skimmed milk powder	9.0	2	1.050
Dry malt	4.5	1	0.528
Yeast, gold	4.5	1	0.528
Red pepper flakes	4.5	1	0.528
Baking soda	4.5	1	0.528
Butter, softened*	as needed	as needed	as needed
Cheese, parmesan*	68.0	14.97	-
Total			100.00

* Additional	ingredients	not inc	hobula	in total
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PREPARATION

- 1. In a bowl of a mixer fitted with a dough hook, mix strong flour, dry malt, parmesan, yeast, butter (1) and water (2) on low speed until incorporated. Once incorporated, mix for an additional 4 minutes.
- 2. Remove from the bowl and let rest in a covered container for 14-18 hours at 27°C (80°F).
- 3. Add the sponge and pastry flour, red pepper flakes, SMP, baking soda, salt, butter (2) and water (1) into the bowl of a mixer fitted with a dough hook. Mix for 5 minutes. Check for "nearly" good gluten (not complete gluten structure).
- 4. Pull from bowl. Let rest, covered for 2 hours.



Per 100g

NUTRITIONAL CONTENT

Calories	440kcal	
Total Fat	13g	
Saturated Fat	8g	
Trans Fat	Og	
Cholesterol	35mg	
Total Carbohydrates	63g	
Dietary Fiber	2g	
Sugars	1g	
Protein	16g	
Calcium	238mg	
Magnesium	21mg	
Phosphorus	241mg	
Potassium	160mg	
Sodium	1380mg	
Iron	1mg	
Vitamin A	597IU	
Vitamin C	1mg	

PREPARATION

(continues)

- 5. Using a sheeter, sheet out dough into a 5 mm (0.2") rectangle.
- 6. Very lightly butter surface of 2/3 of the dough then spread the additional parmesan on the dough.
- 7. Make a three-fold (as in making puff dough). Repeat 2 more times.
- 8. Roll out to a 2 mm (0.08") thickness. With a scalloped edge cutter, cut dough into desired shapes.
- 9. Bake in 135°C (275°F) oven until just a little color starts to appear on the edges.
- 10. Turn crackers over if necessary to make sure that they are dried completely in the core.
- 11. Cool to room temperature before packaging.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (ThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by the International School of Baking. ©2014 U.S. Dairy Export Council.



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