

INGREDIENTS

	Baker's (%)	Usage Levels (%)
Water	779.40	77.94
Sucrose	82.40	8.24
Whey protein concentrate, 80% protein (WPC 80)	64.10	6.41
Peach mango juice	55.00	5.50
Pectin blend	12.80	1.28
Phosphoric acid	5.80	0.58
Potassium sorbate	0.40	0.04
FD&C orange color	0.09	0.01
Total		100.00

NUTRITIONAL CONTENT

Per 100g	
Calories	60kcal
Total Carbohydrates	13g
Protein	4g
Calcium	40mg
Vitamin C	3mg

BENEFITS OF USING U.S. DAIRY

WPC 80

- Adds high quality protein
- Provides good solubility and heat stability at pH 3.8
- Provides a smooth mouthfeel and dairy flavor

PREPARATION

- 1. Mix WPC 80 in half of formula water (at ambient temperature) with high-speed mixer and allow to hydrate for 30 minutes.
- 2. Mix pectin in remaining water at 85°C (185°F) until completely dissolved. Allow mixture to cool to 60°C (140°F).
- 3. Combine WPC 80 and pectin solution.
- 4. Mix in sucrose, juice, color and sorbate.

- 5. Use 85% solution of phosphoric acid to adjust pH to 3.8.
- 6. Homogenize drink at 24.8 MPa (3600 psi) in the first stage and 4.8 MPa (700 psi) in the second stage.
- 7. Heat to 91°C (195°F) for 30 seconds.
- 8. Fill containers and cool.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () (@ThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed at the Wisconsin Center for Dairy Research, University of Wisconsin-Madison. ©2014 U.S. Dairy Export Council.

