

## INGREDIENTS

|  | Baker's (%) | Usage Levels (%) |
|--|-------------|------------------|
| Water  | 779.40      | 77.94            |
| Sucrose  | 82.40       | 8.24             |
| Whey protein concentrate, 80% protein (WPC 80) | 64.10       | 6.41             |
| Peach mango juice                              | 55.00       | 5.50             |
| Pectin blend                                   | 12.80       | 1.28             |
| Phosphoric acid                                | 5.80        | 0.58             |
| Potassium sorbate                              | 0.40        | 0.04             |
| FD&C orange color                              | 0.09        | 0.01             |
| Total  |             | 100.00           |

# NUTRITIONAL CONTENT

| Per 100g            |        |
|---------------------|--------|
| Calories            | 60kcal |
| Total Carbohydrates | 13g    |
| Protein             | 4g     |
| Calcium             | 40mg   |
| Vitamin C           | 3mg    |

### **BENEFITS OF USING U.S. DAIRY**

#### WPC 80

- Adds high quality protein
- Provides good solubility and heat stability at pH 3.8
- Provides a smooth mouthfeel and dairy flavor

## PREPARATION

- 1. Mix WPC 80 in half of formula water (at ambient temperature) with high-speed mixer and allow to hydrate for 30 minutes.
- 2. Mix pectin in remaining water at 85°C (185°F) until completely dissolved. Allow mixture to cool to 60°C (140°F).
- 3. Combine WPC 80 and pectin solution.
- 4. Mix in sucrose, juice, color and sorbate.

- 5. Use 85% solution of phosphoric acid to adjust pH to 3.8.
- 6. Homogenize drink at 24.8 MPa (3600 psi) in the first stage and 4.8 MPa (700 psi) in the second stage.
- 7. Heat to 91°C (195°F) for 30 seconds.
- 8. Fill containers and cool.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () (@ThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed at the Wisconsin Center for Dairy Research, University of Wisconsin-Madison. ©2014 U.S. Dairy Export Council.

