INGREDIENTS

|  | Grams | Bakers (\%) | Usage Levels (\%) |
| :--- | ---: | ---: | ---: |
| Sugar | 270 | 225.0 | 25.35 |
| Butter | $\mathbf{1 5 0}$ | $\mathbf{1 2 5 . 0}$ | $\mathbf{1 4 . 0 8}$ |
| Egg, fresh | 165 | 137.5 | 15.49 |
| Almonds, blanched, sliced | 130 | 108.3 | 12.21 |
| Flour, cake | 120 | 100.0 | 11.27 |
| Chocolate, dark | 75 | 62.5 | 7.04 |
| Chocolate chips | 60 | 50.0 | 5.63 |
| Lactose | $\mathbf{3 5}$ | $\mathbf{2 9 . 2}$ | $\mathbf{3 . 2 9}$ |
| Sweetened condensed milk | $\mathbf{2 0}$ | $\mathbf{1 6 . 7}$ | $\mathbf{1 . 8 8}$ |
| Cocoa powder | 4 | 3.3 | 3.76 |
| Total |  |  | $\mathbf{1 0 0 . 0 0}$ |

NUTRITIONAL CONTENT

| Per 100 g |  |
| :--- | ---: |
| Calories | 440 kcal |
| Total Fat | 26 g |
| Saturated Fat | 12 g |
| Trans Fat | 0 g |
| Cholesterol | 100 mg |
| Total Carbohydrates | 51 g |
| Dietary Fiber |  |
| Sugars | 4 g |
| Protein | 35 g |
| Calcium | 8 g |
| Magnesium | 60 mg |
| Phosphorus | 88 mg |
| Potassium | 146 mg |
| Sodium | 250 mg |
| Iron | 115 mg |
| Vitamin A | 4 mg |
| Vitamin C | 471 U |

## PREPARATION

1. Melt butter and dark chocolate in a bowl.
2. Add sugar, lactose, and eggs, stir thoroughly and then pour in sweetened condensed milk.
3. Add cocoa powder and flour; mix well.
4. Pour dough into a greased baking pan.
5. Bake at $17 \mathbf{7}^{\circ} \mathrm{C}\left(35 \mathbf{0}^{\circ} \mathrm{F}\right)$.
6. After 15 minutes, spread chocolate chips on top of the dough.
7. Bake for another 15 minutes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on ThinkUSAdairy.org including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. @ThinkUSAdairy

[^0] UFM Baking \& Cooking School. ©2014 U.S. Dairy Export Council.
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[^0]:    This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by

